



Punch Information[Note (1)]	
Description	Example
Job Reference	EUJ XXXX
Material	XXXX
Material Connection	XXXX
Length	XXXX mm
Tag No.	XXXX
Heat No.	HT XXXX
Stem Heat No.	S,HT XXXX
Serial No.	S,N XXXX

- Note (1) : Punch on the ring of the flange
- Note (2) : Full penetration weld requires to have min. pipe sch80.
- Note (3) : Clean internally from welding mark and dusts
- Note (4) : Direction of flow (Pls follow process flow direction)
- Note (5) : Number of bolt holes will be depend on flange rating

Sample probe, Flange Type, Both RF					
2	Flange				
1	Seamless Pipe				
S/N	DESCRIPTION	A.S PART NO.	MATERIAL	QTY.	REMARK
Tolerance		Length < 1 mtr (±1mm), 1 mtr < Length (±2mm) < 2 mtr			
CUSTOMER		Wai Lin			
Wai Lin		Toe Toe Lwin		QUOTATION NO.	
DRAWN BY		APPROVED BY		STD DWG NO.	
ACEZ SENSING PTE LTD		ASSP-07-14			
28E PENJURU CLOSE, #01-04					
SINGAPORE 609133					
TEL: 65-6265 1588 FAX : 65-6264 3992					
Website : www.acezsensing.com					